

# Flex 310 M® Stainless Steel



## suitable for universal use

WEICON Flex 310 M Stainless-Steel adhesive and sealant is non-corrosive, strong, overpaintable (wet in wet), sandable, resistant to aging and UV rays and is free of silicone, isocyanate, halogens or solvents.

WEICON Flex 310 M Stainless-Steel has an ISEGA certificate and can be used as an adhesive in food technology.

Flex 310 M Stainless-Steel can also be used in all application fields where the colour of the adhesive and sealant must match the surface material (e. g. stainless steel, aluminium, etc.).

WEICON Flex 310 M Stainless-Steel can be used in metal construction, tank and apparatus engineering, food industry, in kitchen and sanitary installations, ventilation and air conditioning systems, and in all applications where silicones or products containing silicones are not suitable.



## Technical Data

|                                |  |
|--------------------------------|--|
| Base                           | 1 C.-MS Polymer                          |
| density                        | 1,08 g/cm³                               |
| Viscosity adhesive             | pasty                                    |
| Stability/Run-off (ASTM D 222) | < 1 mm                                   |
| Processing temperature         | +5 to +30 °C                             |
| Cure type                      | By humidity                              |
| Curing condition               | +5 to +40°C and 30% to 95% rel. humidity |
| Skin-overtime*                 | 15 min.                                  |
| Curing speed ( first 24h)      | 3 mm                                     |
| Volume change (DIN 52451)      | -1 %                                     |
| Gap filling up to max.         | 5 mm                                     |
| Gap width up to max.           | 25 mm                                    |

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

|   |                                    |
|---|------------------------------------|
| Shelf life (+5°C to +25°C / +41°F to +77°F)             | 12 months                          |
| Shore A hardness (DIN 5355 / ASTM D 224) ± 5            | 45                                 |
| Elongation at break (DIN 53504/ASTM D 2240) ± 5         | 280 %                              |
| Tensile strength of pure adhesive and sealant           | 3,1 N/mm²                          |
| Average tensile shear strength (DIN EN 1465/ ASTM D 12) | 2,5 N/mm²                          |
| Tear strength (DIN 53515/ASTM D 1002)                   | 11 N/mm²                           |
| Movement capacity max.                                  | 20 %                               |
| Building material category (DIN 412)                    | B 2                                |
| Temperature resistance                                  | -40 to +90 (briefly up to +120) °C |
| ISSA-Code   | 75.634.33                          |
| IMPA-Code   | 81 52 74                           |

\*Measured at 50% relative air humidity and +23°C

## Surface pre-treatment

The surfaces must be clean and free of grease. Many surface contaminants, e.g. oil, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend WEICON Cleaner Spray S; WEICON Sealant and Adhesive Remover is suitable for removing old paint or adhesive residues. Most materials can be bonded well to themselves and among each other. For certain materials or extreme requirements, we recommend the use of an adhesion agent (primer). Detailed information on this subject is contained in the primer selection table. A mechanical surface pre-treatment, e.g. sanding or sand-blasting, can considerably improve the adhesion.

## Processing

### Application methods

Professional cartridge gun for 310 ml cartridges, compressed air gun (we recommend a variation with piston rod), automatic dosing systems.

### Joining the parts to be bonded

To ensure optimal wetting, the parts must be joined before the first skin has been formed on the adhesive (skin-overtime).

## Storage

When unopened and stored at room temperature (+23°C and 50 % rel. humidity), WEICON elastic one-component adhesives and sealants have a shelf life of 12 months.

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**Safety and health**

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

**Available sizes:**

13656310 Flex 310 M® Stainless Steel 310 ml

**Accessories:**

13250000 Cartridge Cutter, 310 ml  
 13250001 Cartridge Gun,  
 13250002 Cartridge Gun Special,  
 13250009 Compressed Air Cartridge Gun,  
 13955031 V-Joint Nozzle,

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